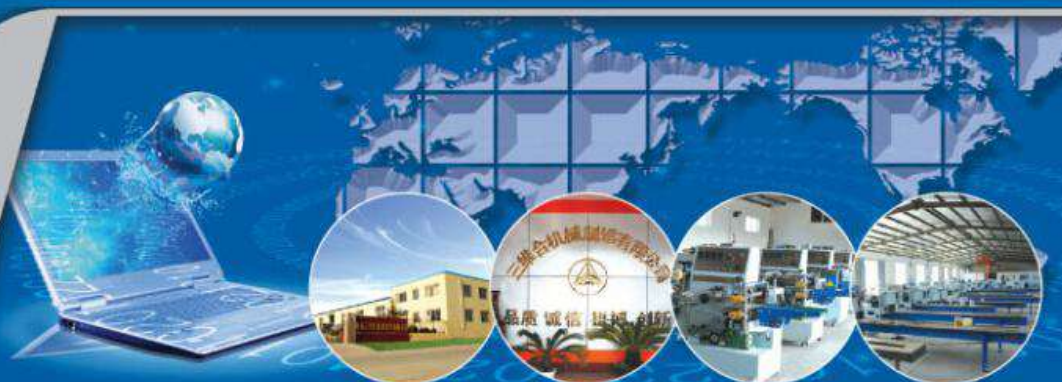




三維合



青島三維合機械制造有限公司

QINGDAO SANWEIHE MACHINERY MANUFACTURE CO.,LTD

公司简介 Brief of Corporation

青島三維合機械制造有限公司是专业生产包装机械的企业。目前生产制造五大类十几个品种的包装机以及包装机配套产品，具有制造包装机的丰富经验。产品适合包装食品、轻工业产品、日常用品、药品等整块状物品。

为了满足不同客户的不同要求，提高产品的包装质量和扩大产品的包装范围，公司本着“以人为本”的原则，聘请了许多专业技术人才，不断开发新产品，使产品的类型更趋于专业化、自动化、高效率、高可靠性和配套使用。

“以人为本，以诚待人、以质取胜”，竭诚恭候新老朋友垂询、惠顾。

Qingdao sanweihe machinery manufacture Co., Ltd is a manufacturer company which specialized in packaging machines with rich experiences in this field. At present, our products cover five categories of more than ten varieties and their auxiliary product. these machines apply to package the blocky articles, such as foodstuff, light industrial products, daily necessities, and medicine and so on.

In order to meet different requirements from various customers and to make the higher packaging quality and a wider range of package available, the company, on the principle of regarding the people as the dominant factor, has engaged many professional technicians in continuous development of new products in types tending to more professional application, automation, higher efficiency, higher reliability and used for a complete set.

The company principle in business is that regard the people as the dominant factor, sincere to customers and try to win the market with high quality. We are warmly welcome the inquiries and patronage from both old and new friends.



SWSF-450 系列双伺服控制自动包装机

SWSF-450 Series Automatic Double Servo Motor Packing Machine

包装范围

用于雪糕、速食面、月饼、饼干、面包、肉制食品、冷冻食品、香皂、药板、塑胶输液、盘香、工业用品、塑胶刀叉等。

Applicable range

Suitable for packing ice cream bar, instant noodles, moon cakes, biscuits, bread, meat food, frozen food, toilet soap, medicine tablets, plastic transfusion, incense coil, industrial products, plastic forks and knives etc.



图片为基本机型，可根据客户要求局部变更。

The picture is basic machine type, we could adjust partly according to the requirements of customers.

特点

- ◆ 采用伺服电机、PLC及触摸屏，极大的提高了整机的控制精度、调速范围、可靠性以及智能化程度。
- ◆ 具备自动监控功能，自行诊断故障原因并显示解决办法。
- ◆ 可设定多种产品的包装参数，使用时从记忆体中调出相应资料即可运行。



包装程序示意图

Features:

- ◆ Adopting double servo motor, PLC and touch screen that greatly improved the control accuracy, range of speed regulation, operational reliability and intelligent level of machine.
- ◆ Having automatic monitoring function, Any fault reason during operation will be self diagnosed, and showing the solution.
- ◆ Packing parameter with many products could be set, Drawing out the relevant data from memory and the machine will be operate according to these data.

薄膜种类

纸/PE、OPP/PE、OPP/AL/PE、CPP/PE等适合于加热封口的包装材料。

Category of films:

Any heat-melt-cut sealing packing materials like PAPER/PE, OPP/PE, OPP/AL/PE, CPP/PE etc.



主要技术参数

最大膜宽	450mm
包装速度	30-220包/分
包装规格	长70-600mm,宽20-200mm,高5-110mm,
电 压	220V
功 率	4.3KW
重 量	1000KG
总机尺寸 (长×宽×高)	5700×1050×1700mm

main technical parameter:

max film width	450mm
Packing speed	30-220 Bags/min
Packing specification	Length 70-600mm, Width 20-200mm, Height 5-110mm
Electric power voltage	220V
Power	4.3KW
Weight	1000KG
Machine Measurement(L×W×H)	5700×1050×1700mm

(备注：根据包装物的不同，每种系列包装机按横封中心距又可分为：99、120、141、150、180、210等)

(Note: As the different wrapping goods, every series packing machine could divide the width between centers of end sealing into 99、120、141、150、180、210 etc.)

SWA-450 系列全自动包装机

SWA-450 Series Automatic Packing Machine

包装范围

用于雪糕、速食面、月饼、饼干、面包、肉制食品、冷冻食品、香皂、药板、塑胶输液、盘香、工业用品、塑胶刀叉等。

Applicable range

Suitable for packing ice cream bar, instant noodles, moon cakes, biscuits, bread, meat food, frozen food, toilet soap, medicine tablets, plastic transfusion, incense coil, industrial products, plastic forks and knives etc.



图片为基本机型，可根据客户要求局部变更。

The picture is basic machine type, we could adjust partly according to the requirements of customers.

特点

- ◆ 主控电路由可编程控制器（PLC）多点控制，精确可靠，性能稳定。
- ◆ 采用无机变频调速、变化无间断。
- ◆ 温控电路由智能型温控仪、固态继电器、热电偶等元件组成，控温精确，显示直观，设定方便。
- ◆ 由光电开关、电磁接近传感器等实现多点追踪检测，使得切点位置精确、袋长、袋速等参数控制准确、可靠。
- ◆ 采用正反向双向智能追踪，进一步提高了追踪精度，缩短了追踪时间、避免废品的产生。
- ◆ 设有定位停机功能，可有效防止停机时烫膜。
- ◆ 可根据顾客的要求，增加附属装置：日期、批号打印机；各种自动给料、薄膜边屑缠绕装置；包装袋折角机等。

Features:

- ◆ The main circuit is multi-point controlled by PLC, accurate and reliable.
- ◆ Adopting frequency converter to step-less speed regulation.
- ◆ The temperature control circuit is composed of intelligent temperature controller, electro-magnetic proximate transmitters, enables a precise cutting position that means accurate pack length and reliable packing speed control.
- ◆ Forward and reverse intelligent tracing is used to increase the tracing precision and reduce tracing time. in order to reduce the amount of waste products.
- ◆ The machine will be stopped at a predetermined position when stopped, so to prevent film from burning-up.
- ◆ According to the customer's demands, we could add auxiliary equipment: date and batch number printer, various automatic feeding machines, film winding device, angle-folding mechanism of packing bag etc.

薄膜种类

纸/PE、OPP/PE、OPP/AL/PE、CPP/PE等适合于加热封口的包装材料。

Category of films:

Any heat-melt-cut sealing packing materials like PAPER/PE, OPP/PE, OPP/AL/PE, CPP/PE etc.



主要技术参数

最大膜宽	450mm
包装速度	30-220包/分
包装规格	长70-600mm,宽20-200mm,高5-110mm,
电 压	220V
功 率	4.6KW
重 量	1000KG
总机尺寸(长×宽×高)	5700×1050×1700mm

main technical parameter:

max film width	450mm
Packing speed	30-220 Bags/min
Packing specification	Length 70-600mm, Width 20-200mm, Height 5-110mm
Electric power voltage	220V
Power	4.6KW
Weight	1000KG
Machine Measurement(L×W×H)	5700×1050×1700mm

(备注：根据包装物的不同，每种系列包装机按横封中心距又可分为：99、120、141、150、180、210等)

(Note: As the different wrapping goods, every series packing machine could divide the width between centers of end sealing into 99、120、141、150、180、210 etc.)



SWF-450 系列下送纸自动包装机

SWF-450 Series Film Feeding From Below Automatic Packing Machine

包装范围

适用于毛巾、纸巾、挂面、蛋卷、香肠、鱿鱼、冰棒、软糖、饼干、粉丝、鲜果等软状、长条状、散装物的包装。

Applicable range

Suitable for packing soft, stripe or bulk materials, such as towel, tissue, noodle, squid egg roll, sausage, sleeve-fish, popsicle, jelly candy, biscuit and fresh fruit.

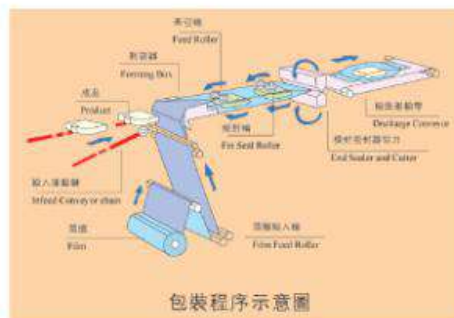


图片为基本机型，可根据客户要求局部变更。

The picture is basic machine type, we could adjust partly according to the requirements of customers.

特点

- ◆ 采用PLC控制，使系统更稳定、更可靠、故障率低。
- ◆ 数字显示袋长、速度、温度均可单独调整，方便准确。
- ◆ 双向追踪，使图案封切准确。
- ◆ 定位停车和纵封自动开合装置，确保薄膜不受损害。



Features:

- ◆ Adopting PLC control for a more stable and reliable system with less trouble.
- ◆ Digital display with package length, speed and temperature adjustable separately, easy and accurate for use.
- ◆ Two-way tracing for accurate sealing and cutting for patterns.
- ◆ Position stop and automatic opening-closing device for longitudinal sealing, ensuring no harm to the packing films.

薄膜种类

纸/PE、OPP/PE、OPP/AL/PE、CPP/PE等
适合于加热封口的包装材料。

Category of films:

Any heat-melt-cut sealing packing materials
like PAPER/PE, OPP/PE, OPP/AL/PE, CPP/PE
etc.



主要技术参数

最大膜宽	590mm
包装速度	30-110包/分
包装规格	长70-600mm,宽20-200mm,高5-110mm,
主电机功率	1.5KW
电加热功率	2.5KW
总功率	4.6KW 单相220V
重量	1000KG
总机尺寸(长×宽×高)	4400×1050×1480mm

main technical parameter:

max film width	590mm
Packing speed	30-110 Bags/min
Packing specification	Length 70-600mm,Width 20-200mm,Height 5-110mm
Power of main motor	1.5KW
Power of shrink stove (highest)	2.5KW
Total power	4.6KW single phase 220V
Weight	1000KG
Machine Measurement(L×W×H)	4400×1050×1480mm

(备注：根据包装物的不同，每种系列包装机按横封中心距又可分为：99、120、141、150、180、210等)

(Note: As the different wrapping goods, every series packing machine could divide the width between centers of end sealing into 99、120、141、150、180、210 etc.)

SWC-590 系列热收缩式自动包装机

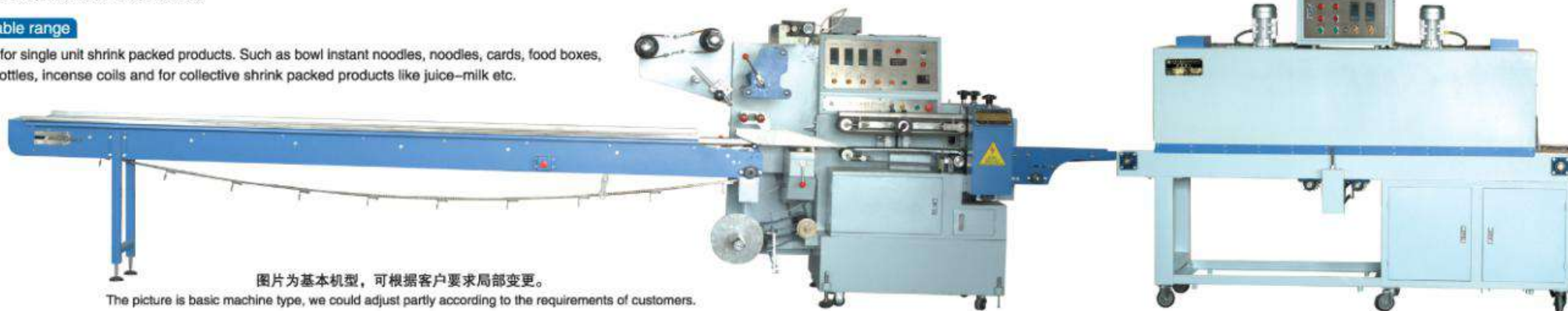
SWC-590 Series Heat Shrink Automatic Packing Machine

包装范围

适用于收缩膜包装的物品。如：碗面、挂面、卡片、食品盒、化妆品、塑料瓶、盘香等单独收缩包装和果奶等需要组合的自动收缩包装的物品。

Applicable range

Suitable for single unit shrink packed products. Such as bowl instant noodles, noodles, cards, food boxes, plastic bottles, incense coils and for collective shrink packed products like juice-milk etc.



图片为基本机型，可根据客户要求局部变更。

The picture is basic machine type, we could adjust partly according to the requirements of customers.

特点

- ◆ 单体或任意成组包装。
- ◆ 防切安全离合装置，不损坏包装物。
- ◆ 可增加废料回收装置，包装美观。
- ◆ PLC控制系统更稳定、可靠、故障率低。
- ◆ 数字显示袋长，速度、温度且均可单独调整，方便准确。
- ◆ 多种形式的输送机，确保物料不会移动或翻转。
- ◆ 整机结构的整体设计简单、合理、操作简单，调节方便。

薄膜种类

OPP、POF、PVC等收缩膜。

Category of films:

The shrink film, like OPP、POF、PVC etc.



Features:

- ◆ One or many in group packed.
- ◆ Safety anti-cutting clutch equipment and no harm to the goods.
- ◆ Waste processing equipment is available packing in esthetics.
- ◆ PLC based control for a more stable and reliable system with less trouble.
- ◆ Digital display with package length, speed and temperature adjustable separately, easy and accurate for use.
- ◆ The different conveying types, ensuring no moving or reversal of the packing goods.
- ◆ The design of mechanical structure is simple and reasonable, which makes the operation easy and adjustment convenient.

主要技术参数

最大膜宽	590mm
包装速度	30-180包/分
包装规格	长70-600mm,宽20-200mm,高5-110mm,
电 压	包装机220V 收缩炉380V
功 率	包装机4.7KW 收缩炉16.3KW
重 量	包装机1000KG 收缩炉600KG
总机尺寸(长×宽×高)	5700×1250×1800mm

main technical parameter:

max film width	590mm
Packing speed	30-180 Bags/min
Packing specification	Length 70-600mm,Width 20-200mm,Height 5-110mm
Electric power voltage	Packing machine 220V Heat shrink stove 380V
Power	Packing machine 4.7KW Heat shrink stove 16.3KW
Weight	Packing machine 1000KG Heat shrink stove 600KG
Machine Measurement(L×W×H)	5700×1250×1800mm

(备注：根据包装物的不同，每种系列包装机按横封中心距又可分为：99、120、141、150、180、210等)

(Note: As the different wrapping goods, every series packing machine could divide the width between centers of end sealing into 99、120、141、150、180、210 etc.)

SWF-590 下送纸自动包装机

SWF-590 Film Feeding From Below Automatic Packing Machine

包装范围

用于毛巾、纸巾、挂面、蛋卷、香肠、鱿鱼、冰棒、软糖、饼干、粉丝、鲜果等柔状、长条状、散装物的包装。

Applicable range

Suitable for packing soft, stripe or bulk materials ,such as towel, tissue, noodle, squid egg roll, sausage, sleeve-fish, popsicle, jelly candy, biscuit and fresh fruit.

特点

- ◆ 采用PLC控制，使系统更稳定、可靠、故障率低。
- ◆ 数字显示袋长，速度、温度均可单独调整，方便准确。
- ◆ 双向追踪，是图案封切准确。
- ◆ 定位停车和纵封自动开合装置，确保薄膜不受损害。

Features:

- ◆ Adopting PLC control for a more stable and reliable system with less trouble.
- ◆ Digital display with package length, speed and temperature adjustable separately ,easy and accurate for use.
- ◆ Two-way tracing for accurate sealing and cutting for patterns.
- ◆ Position stop and automatic opening-closing device for longitudinal sealing, ensuring no harm to the packing films.

薄膜种类

OPP、POF、PVC等收缩膜。

Category of films:

The shrink film, like OPP、POF、PVC etc.



图片为基本机型，可根据客户要求局部变更。

The picture is basic machine type, we could adjust partly according to the requirements of customers.

主要技术参数

最大膜宽	590mm
包装速度	30-110包/分
包装规格	长70-600mm,宽20-200mm,高5-110mm,
主电机功率	1.5KW
电加热功率	2.5KW
总功率	4.7KW 单相220V
重量	1000KG
总机尺寸(长×宽×高)	5700×1250×1800mm

main technical parameter:

max film width	590mm
Packing speed	30-110 Bags/min
Packing specification	Length 70-600mm,Width 20-200mm,Height 5-110mm
Power of main motor	1.5KW
Power of shrink stove (highest)	2.5KW
Total power	4.7KW single phase 220V
Weight	1000KG
Machine Measurement(L×W×H)	5700×1250×1800mm

(备注：根据包装物的不同，每种系列包装机按横封中心距又可分为：99、120、141、150、180、210等)

(Note: As the different wrapping goods, every series packing machine could divide the width between centers of end sealing into 99、120、141、150、180、210 etc.)



SWL-590 系列热收缩式自动包装机 SWL-590 Series Heat Shrink Automatic Packing Machine

包装范围

适用于收缩膜包装的物品。如：碗面、挂面、卡片、食品盒、化妆品、塑料瓶、盘香等单独收缩包装和果奶等需要组合的自动收缩包装的物品。

Applicable range

Suitable for single unit shrink packed products. Such as bowl instant noodles, noodles, cards, food boxes, plastic bottles, incense coils and for collective shrink packed products like juice-milk etc.

The end sealer is vertical type

The picture is basic machine type, we could adjust partly according to the requirements of customers.

特点

- ◆ 单体或任意成组包装。
- ◆ 防切安全离合装置，不损坏包装物。
- ◆ 可增加废料回收装置，包装美观。
- ◆ PLC控制使系统更稳定、可靠、故障率低。
- ◆ 数字显示袋长，速度、温度且均可单独调整，方便准确。
- ◆ 多种形式的输送机，确保物料不会移动或翻转。
- ◆ 整机结构的整体设计简单、合理、操作简单，调节方便。

Features:

- ◆ One or many in group packed.
- ◆ Safety anti-cutting clutch equipment and no harm to the goods.
- ◆ Waste processing equipment is available packing in esthetics.
- ◆ PLC based control for a more stable and reliable system with less trouble.
- ◆ Digital display with package length, speed and temperature adjustable separately, easy and accurate for use.
- ◆ The different conveying types, ensuring no moving or reversal of the packing goods.
- ◆ The design of mechanical structure is simple and reasonable, which makes the operation easy and adjustment convenient.

薄膜种类

OPP、POF、PVC等收缩膜。

Category of films:

The shrink film, like OPP、POF、PVC etc.



主要技术参数

最大膜宽	590mm
包装速度	30-180包/分
包装规格	长70-600mm,宽20-110mm,高5-245mm,
电 压	包装机220V 收缩炉380V
功 率	包装机4.7KW 收缩炉16.3KW
重 量	包装机1000KG 收缩炉600KG
总机尺寸(长×宽×高)	7400×1250×1800mm

main technical parameter:

max film width	590mm
Packing speed	30-180 Bags/min
Packing specification	Length 70-600mm,Width 20-110mm,Height 5-110mm
Electric power voltage	Packing machine 220V Heat shrink stove 380V
Power	Packing machine 4.7KW Heat shrink stove 16.3KW
Weight	Packing machine 1000KG Heat shrink stove 600KG
Machine Measurement(L×W×H)	7400×1250×1800mm

(备注：根据包装物的不同，每种系列包装机按横封中心距又可分为：99、120、141、150、180、210等)

(Note: As the different wrapping goods, every series packing machine could divide the width between centers of end sealing into 99、120、141、150、180、210 etc.)

SWH-7017 无托盒自动折角包装机

SWH-7017 Automatic Angle Break Packing Machine Without pallet

包装范围

适用于对不同尺寸不同类型（如：圆形、长方形、正方形、椭圆形等）的饼干产品实现以上包装及两边粘合的折角式无托盒包装。

Applicable range

Suitable for packing different types of biscuit products (e.g. round, rectangular, square, and elliptical etc) in various sizes using the angle break form by wrapping from above and sticking the edges.

特点

- ◆ 外观精美、易于打开包装；
- ◆ 节约包装材料及货柜空间；
- ◆ 采用光电眼控制系统，封切位置准确；
- ◆ 若超载，电机则立即停止，安全性能高。与人工封口相比，可节省人工10-15人。

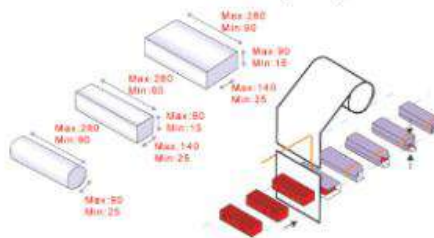
Features:

- ◆ Easily tears strips and beautiful appearance.
- ◆ Saving packing material and the box space.
- ◆ Adopting photo-electrical eye control system ensures correctly cutting position.
- ◆ Engine stops in case of overload, High safety function. Comparing with the manual sealing, could saving 10-15 labor costs.



图片为基本机型，可根据客户要求局部变更。
The picture is basic machine type, we could adjust partly according to the requirements of customers.

Packet Dimensions {mm}



薄膜种类

纸/PE、OPP/PE、OPP/AL/PE、CPP/PE等适合于加热封口的包装材料。

Category of films:

Any heat-melt-cut sealing packing materials like PAPER/PE, OPP/PE, OPP/AL/PE, CPP/PE etc.

主要技术参数

包装规格	长80-220mm,宽32-80mm,高30-80mm,产品尺寸可根据产品的不同进行变化
机器尺寸 (长×宽×高)	4800×1100×1850mm
重量	900KG
总功率	4KW
供电电压	220V 50HZ
功率	3KW
电流	12A
纵封加热功率	600W
横封加热功率	6×200W
电机功率	1.1KW
电机电压	3相 220V
控制电路	24V直流电压和3A保险丝保护
机器转速	0-45包/分钟 (可调整)
加热器	0-400摄氏度 (可调整)
从最小到最大加速时间	3秒
从最高转速到停止所用时间	0.5秒

main technical parameter:

Packing specification	L:80-220mm,W:32-80mm,H:30-80mm Note:dimensions change according to the product
Machine Measurement(L×W×H)	4800×1100×1850mm
Weight	900KG
Total power	4KW
Feeding Voltage	220V 50HZ
power	3KW
stream drawn	12A
Lengthwise heater power	600W
Brow heater power	6×200W
Engine power	1.1KW
Engine Voltage	3 phase 220V
Control circuit	24V DC 3A fuse protected
Machine RPM	0-45bags/minute (adjustable)
Heaters	0-400℃ (adjustable)
Duration to reach maximum turnover	3 sec
Duration to stop (maximum)	0.5 sec



SWFG-590 挂面全自动包装机

SWFG-590 Dry noodles automatic packaging machine



图片为基本机型，可根据客户要求局部变更。

The picture is basic machine type, we could adjust partly according to the requirements of customers.

主要技术参数

- ◆ 挂面长度: 180~260mm
- ◆ 包装速度: 30~60包/分
- ◆ 包装范围: 200~500g (180~260mm)
500~1000g (230~260mm)
- ◆ 计量精度: 误差 $\leq \pm 1\%$
- ◆ 设备尺寸: (长) 6.4m x (宽) 3.8m
- ◆ 电源/功率: 220V/5KW

组成

- ◆ SWFG590 型散装挂面包装机1台;
- ◆ SWZD 型挂面称重机3台;
- ◆ 气动联机接斗3台
- ◆ 联机输送线3台
- ◆ 用于自动完成挂面的计量、输出、填充、封口、包装。

计量速度与精度

- ◆ 因挂面条形质量及包装不同而有差异。



SWZD 称重系列

SWZD weighing series

主要技术参数

- ◆ 挂面长度: 180~260mm
- ◆ 称量范围: 200~500g
400~1000g
- ◆ 称量速度: ≤ 23 次/分
- ◆ 计量精度: 误差 $\leq \pm 1\%$
- ◆ 电源/功率: 220V/0.6KW

用途

- ◆ 用于挂面的自动称量输出，实现人工包装挂面计量过程自动化。

特点

- ◆ 称量机采用高精度计量仪表、传感器、使得计量稳定可靠。
- ◆ 称量机采用两级计量同步进行，四种不同速率的供送状态，在保证计量速度的前提下使计量精度保持稳定。

计量速度与精度

挂面条形质量及包装量不同而有差异。



图片为基本机型，可根据客户要求局部变更。

The picture is basic machine type, we could adjust partly according to the requirements of customers.

SWW-240-6 电热蚊香片滴药自动包装机 SWW-240-6 Automatic packing machine for mosquito mat

包装范围

适用于电热蚊香片的自动滴药和全自动包装。

Applicable range

The machine is suitable automatic packing for electric mosquito mat.



蚊香片分切
Laminated film cutting



药泵系统
Medicine pump system



滴药和包装
Pyrimin forte injection and packing

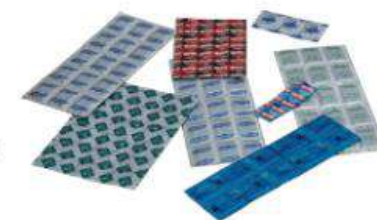


图片为基本机型，可根据客户要求局部变更。

The picture is basic machine type, we could adjust partly according to the requirements of customers.

生产过程包括自动注药和自动包装两部分 基本工作流程如下：

- ◆ 白片 (35×22×2.8mm) 人工叠起，放入直滑道，白片自动进入下一工序；
- ◆ 白片被注入了活性成分 (灭蚊药液)；
- ◆ 含药的蚊香片自动进入薄膜包装；
- ◆ 包装了蚊香片的薄膜被分割成3-15片的小部分 (或更多)；
- ◆ 如果蚊香片未被滴药或者未被包装，检测装置可使机器自动停止 (选配)。



The basic process is as follows:

- ◆ Blank mats (35×22×2.8mm) are stacked vertically by hand and automatically free blank mats to following section.
- ◆ The blank mat is injected with a fixed amount of pyrimin forte.
- ◆ The impregnated mats are automatically wrapped by laminated film.
- ◆ The laminated film is cut into sets, each one containing 3 to 15 (or more pieces) of mats.
- ◆ The detector function automatically stops the machine if a mat is wrapped without being injected, or it is not wrapped (selective).

主要技术参数

操作速度	约480-630片/分钟/6排式 (可调整)
药液注入量	约30mg-300mg (可调整)
白片尺寸	约35×22×2.8 (±0.1mm)
包装薄膜	耐加热密封层薄膜 (宽×长) 235-240mm×500-1000mm
药液箱	带搅拌器与加热器 (温度控制器) 30liters
加热器	密封滚筒: 1.6KW 药液箱: 300W
切断位置和方法	纵切断和撕开缝
主转动马达	0.75KW×单相 (变频无级调速)
消耗电力	约2.7KW
其它设备	各设备可分别制动 (药液注入制动、供白片制动)、横切同步微调整、紧急制动
重量和体积	约650KGS/净重, 900KGS/毛重和4.5m³

main technical parameter:

operation speed	about 480-630 mats/min/6 lines (variable)
injection amount	about 30mg-300mg (variable)
required size of mat	about 35×22×2.8 (±0.1mm)
packing film	heat sealable laminated film (W×L) 235-240mm×500-1000mm
solution tank	30 liters with agitation motor&heater (W/temperature controller)
heater	seal roll:1.6kw solution tank:300w
cutting position&method	straight cutting and perforation
main drive motor	0.75KW&single phase(frequency converter to stepless speed regulation)
power consumption	about 2.7kw
other devices	with individual circuit stop (injection stop mat feed stop), crosswise cutting timing differential adjuster, emergency stop and counter
weight and volume	about 650KGS/net, 900KGS/gross and 4.5m³



SWD-2000 热收缩炉

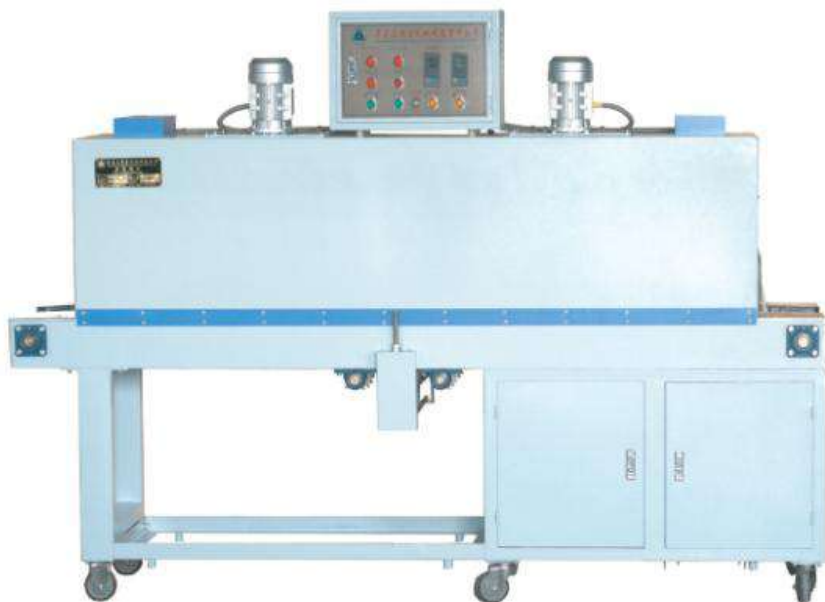
SWD-2000 Heat shrink stove

包装范围

PVC、OPP、POF、PE等收缩膜包装。

Applicable range

Suitable for packing the shrink film, like PVC、OPP、POF、PE etc.



图片为基本机型，可根据客户要求局部变更。

The picture is basic machine type, we could adjust partly according to the requirements of customers.

特点

- ◆ 本机为包装机的配套产品与包装机相连接，不用人工，可加快周转，省人、省时、省地。
- ◆ 热循环风道，温度均匀无辐射热，收缩美观，同时省电。
- ◆ 网带式、链板式、托滚式输送带可使包装物的选择更合理。

Features:

- ◆ As the auxiliary equipment for packing machine, this machine operates in connection with the packing machine without labor, allowing for more speedy working cycles, saving on manpower, time and area.
- ◆ Heating cycle airway, temperature in uniformity, no radiant heats, shrinking in esthetics, energy-saving at the same time.
- ◆ Conveyor belts in meshwork type, chain type and roll type, more reasonable options for packages.

主要技术参数

通道尺寸 (宽×高)	300×200mm
包装物范围 (宽×高)	220×180mm
最大线速度	70m/分
薄膜种类	一般热收缩膜
主电机功率	0.37KW
风机功率	2×0.37KW
电加热功率	15KW
总功率	16.3KW 380V
重量	600KG
总机尺寸 (长×宽×高)	2400×600×1800mm

main technical parameter:

passage dimensions (W×H)	300×200mm
packing range (W×H)	220×180mm
maximum liner speed	70m/min
category of film	general heat-shrink film
power of main motor	0.37KW
power of fan	2×0.37KW
power of electrical heating	15KW
total power	16.3KW 380V
weight	600KG
machine measurement(L×W×H)	2400×600×1800mm

SWSF-800 Group Bottles Secondary Shrink Packing Machine



Application:

Multi-row of small bottles shrink wrap together

Main Features:

1. Turning function; automatic let the lying product output of the production line stand up. Its structure is simple, smooth operation.
2. The steering function; using a rotary brush, products transported by the longitudinal conveyor to landscape. Simple operation and high efficiency.
3. Automatic grouping function; using photoelectric controlled cylinder to drive automatic gate and realizes the automatic grouping control, length and number of packaging can adjust according to their practical needs. Selection Airtac triaxial cylinder, simple structure, low failure rate, easy adjustment.
4. The automatic packing function; Touch-screen operating panel with user-friendly interface and absolutely an easy-to-operate machine.
5. PLC and servo driving controller

Main Parameters:

Max film: 800mm

Packaging range L:45-800mm,W:45-450mm,H:45-180mm

Packing speed: 10~50bag/min

Category of film PVC, OPP, POF, BOPP and PE film, etc.

The power of stove/tunnel: 16.2 kw,380V

Total power of packing machine: 4.3kw single phase 220V

Overall dimension:(LxWxH) 13000mm × 1400mm × 1680mm

Weight: around 1400kg

Components:

one set of automatic grouping machine, one set of wrapping machine, 1 set of shrink machine

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Sanweihe—New power in Chinese Machinery Industry

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The market demand—the aim that we work hard

高新技术——我们发展的基石
High and new technology—the foundation stone that we develop

优质服务——我们应尽的责任
Excellent service—we should use up the duty to the high quality

客户满意——我们最终的目标
The satisfaction of customers—our final objective

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